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DESIGNATED/ELECTED OFFICE (DO/EO/US)		933-154PCT U.S. APPLICATION N.S. (If known, see 37 CFR.1.5)				
CONCERNING A FILING UNDER 35 U.S.C. 371		197486971				
INTERNATIONAL APPLICATION NO.						
,	INTERNATIONAL FIBERO DATE	PRIORITY DATE CLAIMED				
PCT/F198/00735	18 September 1998	19 September 1997				
TITLE OF INVENTION PHARMACEUTICAL PREPARTION (COMPRISING CLODRONATE AS ACTIVE	: INGREDIENT AS STITCIFIED				
	CRYSTALLINE CELLULOSE AS EXCIP	1				
APPLICANT(S) FOR DO/EO/US	. DANEALA Form Morie Cuganna	· DANGATA Dowt+:				
LEHTOLA, Veli-Matti Applicant herewith submits to the United States						
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1. This is a FIRST submission of items conce		C 271				
	omission of items concerning a filing under 35 U.S.	1				
	examination procedures (35 U.S.C. 371(f)) at applicable time limit set in 35 U.S.C. 371(b) at					
	liminary Examination was made by the 19 th m					
	a as filed (35 U.S.C. 371(c)(2)) (appln. encl. V					
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b. has been transmitted by the Inte		(), - '%)				
	on was filed in the United States Receiving Of	rice (RO/US).				
6. A translation of the International Appl	lication into English (35 U.S.C. 371(c)(3)).	MAR 0 6 2000				
7. Amendments to the claims of the Inter	rnational Application under PCT Article 19 (3	5 U.S.C. 371(c)(2)).				
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b. have been transmitted by the In	ternational Bureau.					
	the time limit for making such amendments ha	as NOT expired.				
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[<u> </u>	e claims under PCT Article 19 (35 U.S.C. 37	1(c)(3)).				
9. An oath or declaration of the inventor	r(s) (35 U.S.C. 371(c)(4)).					
10. A translation of the annexes to the Int	ternational Preliminary Examination Report u	nder PCT Article 36				
(35 U.S.C. 371(c)(5)).						
Items 11. to 16. below concern document(s)	or information included:					
An Information Disclosure Statement	under 37 CFR 1.97 and 1.98./International Science	earch Report with cited references				
An information Disclosure Statement	. under 57 Of R 1157 und 11503 Michiganists					
12. An assignment document for recording	ng. A separate cover sheet in compliance with	37 CFR 3.28 and 3.31 is included.				
10/57						
A FIRST preliminary amendment.						
A SECOND or SUBSEQUENT preli	mmary amendment.					
14. A substitute specification.						
15. A change of power of attorney and/or address letter.						
16. Other items or information:						
1.) Zero (0) Sheets of Formal Drawing						
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17. The following fee				CAL	CULATIONS	PTO USE ONLY
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Total Claims	10 - 20 =		X \$18.00	\$		
Independent Claims	2 - 3 =		X \$78.00	\$		
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c. The Commissioner is hereby authorized to charge any additional fees which may be required, or credit any overpayment to Deposit Account No. 02-2448.						
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NOTE: Where an appropriate time limit under 37 CFR 1.494 or 1.495 has not been met, a petition to revive (37 CFR 1.137(a) or (b)) must be filed and granted to restore the application to pending status.						
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> PATENT 933-154PCT

IN THE U.S. PATENT AND TRADEMARK OFFICE

Applicant:

LEHTOLA, Veli-Matti et al

Int'l. Appl. No.: PCT/FI98/00735

Appl. No.:

New

Group: Unknown

Filed:

March 6, 2000

Examiner: Unknown

For:

PHARMACEUTICAL PREPARTION

COMPRISING CLODRONATE AS ACTIVE

INGREDIENT AND SILICIFIED MICROCRYSTALLINE CELLULOSE AS

EXCIPIENT

PRELIMINARY AMENDMENT

BOX PATENT APPLICATION

Assistant Commissioner for Patents Washington, DC 20231

March 6, 2000

Sir:

The following Preliminary Amendments and Remarks are respectfully submitted in connection with the above-identified application.

IN THE SPECIFICATION:

Please amend the specification as follows:

Before line 1, insert -- This application is the national phase under 35 U.S.C. § 371 of PCT International Application No. PCT/FI98/00735 which has an International filing date September 18, 1998, which designated the United States of America.--

IN THE CLAIMS:

CLAIM 4: Line 1, change "any one of the preceding claims" to --claim 1--

CLAIM 5: Line 1, change "any one of the preceding claims" to --claim 1--

CLAIM 6: Line 1, change "any one of the preceding claims" to --claim 1--

REMARKS

The specification has been amended to provide a cross-reference to the previously filed International Application.

The amendment to the claims is merely to delete the improper multiple dependencies and place the application into better form prior to examination.

GMM/sas

933-154PCT

If necessary, the Commissioner is hereby authorized in this, concurrent, and future replies, to charge payment or credit any overpayment to Deposit Account No. 02-2448 for any additional fees required under 37 C.F.R. § 1.16 or under 37 C.F.R. § 1.17; particularly, extension of time fees.

Respectfully submitted,

BIRCH, STEWART, KOLASCH & BIRCH, LLP

#28,977

Falls Church,

(703) 205-8000

(Rev. 01/08/2000)

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PHARMACEUTICAL PREPARATION COMPRISING CLODRONATE AS ACTIVE INGREDIENT AND SILICIFIED MICROCRYSTALLINE CELLULOSE AS EXCIPIENT

The object of the present invention is a pharmaceutical preparation for oral use, especially a tablet, which as its active ingredient contains a pharmacologically acceptable salt of dichloromethylene bisphosphonic acid, i.e. a clodronate, especially disodium clodronate, and which as an excipient contains silicified microcrystalline cellulose. Further objects of the invention are a process for the manufacture of said pharmaceutical preparation, and the use of silicified microcrystalline cellulose for the manufacture of said pharmaceutical preparation.

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Clodronate or the disodium salt of dichloromethylene bisphosphonic acid, tetrahydrate, is useful for instance in the treatment and prophylaxis of disorders of the calcium metabolism, such as bone resorption, hypercalcaemia and osteoporosis. Based on its ability to form a strong complex with a Ca²⁺-ion, clodronate removes excessive calcium from the circulation, prevents calcium phosphate from dissolving from the bone and/or acts via cell-mediated mechanisms.

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Clodronate has previously been administered orally in the form of conventional compressed tablets or capsules. Such a tablet or capsule disintegrates in the stomach of the patient and releases the active agent, which in the acidic environment of the stomach is converted to the free acid form. As clodronic acid is relatively poorly absorbed, the bioavailability of the active agent will be low and consequently clodronate has to be administered in relatively large doses for a prolonged time. A problem with clodronate preparations has therefore been how to achieve a sufficiently high amount and concentration of the active agent in a capsule or tablet, without having to use capsule or tablet sizes which are unpleasantly large for the patient.

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Another problem with clodronate preparations has been that it is very difficult to mix untreated clodronate raw material to a homogenous mixture with other excipients and active agents present in the preparation. For example EP 275 468 discloses a process wherein clodronate raw material and excipients are mixed dry, a

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granulating liquid is added, the mixture is wet granulated and the granulate is dried. Due to the properties of clodronate, the clodronate powder thus obtained is, however, inaccurate as regards its composition and obviously difficult to handle (sticky, very poor flow properties). It is thus very difficult in practice to mix it with other substances used in the preparation, as well as to further process it, wherefore, for instance, a relatively large amount of gliding agents is needed. From the homogenous raw powder an unhomogenous and poorly flowing product mass is then obtained, which affects also the accuracy of dosing of the final medicament.

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The above mentioned problem relating to clodronate raw material has partly been solved by the process described in WO 95/13054, wherein clodronate is crystallized specifically as the disodium clodronate tetrahydrate which is subsequently dry granulated by compressing in such a way that the crystal structure of the disodium clodronate tetrahydrate is preserved. The process is said to lead to ready-to-use granules of uniform quality and good handling characteristics wherefore excipients are needed in considerably smaller amounts than in the previous methods. However, it does not solve the problems relating to the preparation of clodronate dosage forms by wet granulation.

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Wet granulation is widely used in the pharmaceutical industry in the preparation of solid dosage forms due to the advantages it offers compared to dry granulation and direct compression. Usually the amount of excipients needed in wet granulation is less than that required for direct compression, and thus an acceptably sized tablet may be obtained. Wet granulation also provides the material to be compressed with better wetting properties and the particles comprising the resulting granulate with optimized particle size and shape. Also the amount of drug in the granules is approximately the same, and thus the content uniformity of the final preparation is generally improved.

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Microcrystalline cellulose is a common excipient used in formulations which are wet granulated prior to tabletting. It is suitable not only for adding bulk to the

finished product but also has additional features that facilitate pellet formation. Unfortunately the exposure of microcrystalline cellulose to moisture in the wet granulation process severely reduces the compressibility of this excipient. This is particularly problematic in cases where a pharmaceutical preparation with a high dose of the active agent, such as in the case of clodronate, is desired as the loss of compressibility of the microcrystalline cellulose means that a larger amount of this excipient is needed to obtain an acceptably compressed final product. This in turn adds bulk, making the final product more difficult to swallow and thus reducing patient compliance.

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According to the invention it has now been discovered that it is possible to achieve oral dosage forms of clodronate with acceptable size and uniform quality, however, with sufficiently high amount and concentration of the active agent in the preparation. In the preparation process of the novel oral dosage form of clodronate it is possible to use not only dry granulation but also wet granulation and direct compression techniques. This is achieved if the pharmaceutical preparation is an oral dosage form comprising easily compactible silicified microcrystalline cellulose as an excipient.

Silicified microcrystalline cellulose used in the preparation according to the invention is microcrystalline cellulose which has been coprocessed with from about 0.1 to about 20 % silicon dioxide, SiO₂, based on the amount of microcrystalline cellulose. It is an agglomerate of microcrystalline cellulose and silicon dioxide in which the microcrystalline cellulose and silicon dioxide are in intimate association with each other. This means that the silicon dioxide has been integrated with the microcrystalline cellulose particles but there is no chemical interaction between the two materials. In practice this is achieved e.g. by spray-drying a suspension of microcrystalline cellulose and silicon dioxide.

The advantage of the use of silicified microcrystalline cellulose in clodronate preparations is overall improved functionality in terms of e.g. powder flow, compactibility, tablet strength and especially reduced friability. Solid dosage forms

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containing high load of clodronate are now obtainable by direct compression, dry granulation or wet granulation technique. The amount of the silicified microcrystalline cellulose which must be used in the preparation process to obtain an acceptable solid dosage form is substantially reduced, compared to the amount of usual microcrystalline cellulose which must be used for the same purpose. This naturally results in substantial reduction in tablet size. The solid clodronate preparations according to the invention are also of uniform quality and possess excellent disintegration and dissolution properties.

Extensive friability has been a problem especially with tablets containing clodronate. Extensive friability means that tablets are easily crumbled or split into
pieces. Surprisingly, this problem can also be overcome by the use of silicified
microcrystalline cellulose. A person skilled in the art would expect that the silicon
dioxide in the silicified microcrystalline cellulose functions the opposite way when
used in clodronate preparations, i.e. that it would decrease crushing strength and
increase friability as gliding agents usually do.

However, one of the advantages of the use of silicified microcrystalline cellulose for the manufacture of clodronate preparations is that the silicon dioxide of the silicified microcrystalline cellulose may also function as a gliding agent while it also improves the properties of the microcrystalline cellulose.

In the process of preparing clodronate tablets containing silicified microcrystalline cellulose, it is also possible to first granulate clodronate (either by wet granulation or dry granulation technique) and then to mix the dry granules with silicified microcrystalline cellulose and, if desired, with other excipients before direct compression of the mixture into tablets. This process is technically very feasible and provides clodronate tablets with all the advantages mentioned above.

Further advantages of the use of silicified microcrystalline cellulose for the manufacture of clodronate preparations, especially clodronate tablets, are an increase in the production rate and, consequently, a technically and economically feasible 5

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production process. Tablets containing clodronate and usual microcrystalline cellulose can be formed into tablets only at very low rates compared to tablets containing clodronate and silicified microcrystalline cellulose. The use of silicified microcrystalline cellulose enables the production rates to be increased considerably without adversely affecting the quality of tablets, as is shown in Example 8.

If desired, also other excipients in addition to silicified microcrystalline cellulose may be used in the solid dosage forms according to the invention. These excipients are known to a person skilled in the art, and their use in the manufacture of clodronate preparations has been disclosed e.g. in EP 336 851, US 3,683,080 and US 4,234,645.

Consequently, the preparation according to the invention may further comprise conventional gliding agents and lubricants, such as stearic acid or its salts (Mg-, Ca-), talc, starch, or a mixture of two or more gliding agents. If desired, also additional colloidal silica may be added in addition to what is included in the silicified microcrystalline cellulose.

Filling agents (weight balancing agents) which may be used are for example lactose, starch or its derivatives, mannitol, glucose, saccharose, microcrystalline cellulose, or a mixture of two or more filling agents. Also natural or artificial flavouring and sweetening agents may be used.

If desired, also disintegrants can be added to the preparation. These are disintegrants generally known in the art, such as for example cross-linked sodium carbo-xymethylcellulose, starch or its derivatives, croscarmellose, crospovidone, or mixtures of two or more disintegrants.

By using certain excipients one can also regulate, if desired, whether a preparation is to decompose in the stomach or only later in the gastrointestinal tract, and also the dissolving rate. Thus the preparation can be coated with as such known film forming agents, which dissolve at the desired pH, such as for example with shellac, cellulose acetate phthalate, hydroxypropyl methylcellulose phthalate, polyvinyl acetate phthalate, cellulose acetate trimellitate or various acryl and methacryl acid derivatives. Film forming agents are known to a person skilled in the art and are commercially available.

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The composition comprising clodronate and silicified microcrystalline cellulose is suitable for administration not only as a tablet but also as a number of different formulations. Thus it can for example be filled in capsules, or used as granules or a powder according to the methods generally known in the art, and further coated, if desired. Especially preferred are tablets and capsules.

The amount of clodronate in the drug delivery form according to the invention can vary within wide limits, e.g. from 10 to 95 % by weight, being typically 50 to 90 % by weight. The amount of silicified microcrystalline cellulose can vary e.g. from about 1 to about 50 % by weight, being typically from about 5 to about 25 % by weight. Preferably the preparation according to the invention comprises 60 to 80 % by weight of anhydrous disodium clodronate, about 8-20 % by weight of silicified microcrystalline cellulose, and 0.5-10 % other excipients such as lubricants and disintegrants.

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The following examples illustrate the invention without limiting the same.

Example 1

Tablets were prepared with the following composition per tablet:

	Disodium clodronate tetrahydrate 1000 mg responding	
	anhydrous disodium clodronate	800 mg
	Silicified microcrystalline cellulose	205 mg
30	Carmellose sodium	22 mg
	Stearic acid	15 mg
	Magnesium stearate	8 mg

The silicified microcrystalline cellulose used (Prosolv 90, Mendell, USA) had a 2 % w/w silicon dioxide concentration.

In the first stage of the tablet preparation, the dry granulated clodronate was moistened with stearic acid in ethanol and then dried at about 30 °C to a moisture content of appr. 18.5 - 20 %. The dried granules were then sieved through a 1.5 mm sieve. Thereafter the clodronate-stearic acid granules were mixed with carmellose sodium, silicified microcrystalline cellulose and magnesium stearate. The mixture was formed into tablets in a tabletting apparatus, using 9 x 20 mm punches to form tablets of a mean weight of 1177 mg (± 2.5 %) and of a suitable strength, for example 4 - 10 kg.

If desired, the prepared tablets may be coated with a coating solution, the composition of which per tablet may be for example the following:

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Methyl hydroxypropylcellulose phthalate	42.8 mg
Diethyl phthalate	6.4 mg
Ethanol	q.s.
Purified water	q.s.

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Example 2

Tablets were prepared with the following composition per tablet:

25	Disodium clodronate tetrahydrate 1000 mg responding	
	anhydrous disodium clodronate	800 mg
	Silicified microcrystalline cellulose	155 mg
	Carmellose sodium	22 mg
	Stearic acid	15 mg

30	Magnesium stearate	8 mg
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The tablets were prepared essentially as described in Example 1, using the same kind of silicified microcrystalline cellulose as in Example 1.

Example 3

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Tablets were prepared with the following composition per tablet:

Disodium clodronate tetrahydrate 1000 mg responding

	anhydrous disodium clodronate	800 mg
10	Silicified microcrystalline cellulose	155 mg
	Carmellose sodium	22 mg
	Stearic acid	15 mg
	Magnesium stearate	8 mg

The silicified microcrystalline cellulose used (Prosolv 50, Mendell, USA) had a 2 % w/w silicon dioxide concentration. The tablets were prepared essentially as described in Example 1.

Example 4

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Tablets were prepared with the following composition per tablet:

Disodium clodronate tetrahydrate 1000 mg responding

	anhydrous disodium clodronate	800 mg
25	Silicified microcrystalline cellulose	140 mg
	Carmellose sodium	22 mg
	Stearic acid	15 mg
	Polyvinylpyrrolidone	15 mg
	Magnesium stearate	8 mg

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The silicified microcrystalline cellulose used (Prosolv 90, Mendell, USA) had a 2 % w/w silicon dioxide concentration. The tablets were prepared essentially as

described in Example 1, with the exception that stearic acid was dissolved in polyvinylpyrrolidone instead of ethanol.

Example 5

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Tablets were prepared with the following composition per tablet:

Disodium clodronate tetrahydrate 1000 mg responding

	anhydrous disodium clodronate	800 mg
10	Silicified microcrystalline cellulose	125 mg
	Carmellose sodium	22 mg
	Stearic acid	15 mg
	Magnesium stearate	8 mg

The tablets were prepared essentially as described in Example 1, using the same kind of silicified microcrystalline cellulose as in Example 1.

Example 6

Tablets were prepared with the following composition per tablet:

	Disodium clodronate tetrahydrate 1000 mg responding	
	anhydrous disodium clodronate	800 mg
	Silicified microcrystalline cellulose	132 mg
25	Carmellose sodium	22 mg
	Stearic acid	15 mg
	Magnesium stearate	8 mg

The tablets were prepared essentially as described in Example 1, using the same kind of silicified microcrystalline cellulose as in Example 1.

Example 7

Tablets were prepared with the following composition per tablet:

Disodium clodronate tetrahydrate 1000 mg responding anhydrous disodium clodronate 800 mg
Silicified microcrystalline cellulose 165 mg
Carmellose sodium 22 mg
Stearic acid 15 mg

Magnesium stearate 8 mg

The silicified microcrystalline cellulose used (Prosolv 50, Mendell, USA) had a 2 % w/w silicon dioxide concentration. The tablets were prepared essentially as described in Example 1, using tabletting speeds as indicated in Table 1. The results from the measurements of crushing strength and friability are also shown in Table 1.

Table 1. Crushing strength and friability of tablets according to Example 7, prepared at different tabletting speeds

Tabletting speed	Crushing strength	Friability
30 000 tablets/h	16 kp	0.11 %
40 000 tablets/h	18 kp	0.20 %

25 Example 8

Tablets having the same composition as the tablets prepared in Example 6 were prepared at different tabletting speeds. For comparison, tablets were also prepared at different tabletting speeds with the following composition per tablet:

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8 mg

Disodium clodronate tetrahydrate 1000 mg responding
anhydrous disodium clodronate 800 mg
Microcrystalline cellulose (Emcocel 50 M) 132 mg
Carmellose sodium 22 mg
Stearic acid 15 mg

Crushing strength and friability of the obtained tablets were measured. The results are shown in Table 2.

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Table 2. Crushing strength and friability of tablets containing silicified microcrystalline cellulose (A) and of tablets containing usual microcrystalline cellulose (B). Tablets were prepared at different tabletting speeds as indicated in Table 2.

Tabletting	Strength of	Strength of	Friability of	Friability of
speed	tablets A	tablets B	tablets A	tablets B
15 000 tabl/h	пр	13 kp	np	3.0 %
30 000 tabl/h	18 kp	11 kp	0.39 %	38.0 %
50 000 tabl/h	18 kp	*	2.50 %	*

np not performed

Magnesium stearate

* could not be tabletted

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Tablets containing usual microcrystalline cellulose could not be tabletted using a higher tabletting speed than 30 000 tablets/h, because tablets would have broken up.

Claims

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- 1. Pharmaceutical preparation containing as an active agent a pharmacologically acceptable salt of dichloromethylene bisphosphonic acid, **characterized** in that it is an oral solid dosage form comprising silicified microcrystalline cellulose.
- 2. Preparation according to claim 1, characterized in that it comprises 5-25 % by weight of silicified microcrystalline cellulose.
- 10 3. Preparation according to claim 1, characterized in that it comprises
 - a) from about 60 to 80 % by weight of anhydrous disodium clodronate;
 - b) from about 8 to 20 % by weight of silicified microcrystalline cellulose; and
 - c) from about 0.5 to 10 % by weight of lubricants and/or disintegrants.
- 4. Preparation according to any one of the preceding claims wherein silicon dioxide is present in the silicified microcrystalline cellulose in an amount of from about 0.1 to 20 % by weight, based on the weight of the microcrystalline cellulose.
- 5. Preparation according to any one of the preceding claims, characterized in that it is a tablet or capsule.
 - 6. Preparation according to any one of the preceding claims, characterized in that the salt of dichloromethylene bisphosphonic acid is the disodium salt.
 - 7. Process for the manufacture of a pharmaceutical preparation according to claim 1 characterized in that a wet granulation technique is used.
 - 8. Process for the manufacture of a pharmaceutical preparation according to claim 1, characterized in that a dry granulation technique is used.

- 9. Process for the manufacture of a pharmaceutical preparation according to claim
- 1, characterized in that a direct compression technique is used.
- 10. Use of silicified microcrystalline cellulose for the manufacture of a pharmace utical preparation containing as an active agent a pharmacologically acceptable salt of dichloromethylene bisphosphonic acid.

Attorney Docket No.

BIRCH, STEWART, KOLASCH & BIRCH, LLP

PLEASE NOTE: YOU MUST COMPLETE THE FOLLOWING

Page 1 of 2

P.O. Box 747 • Falls Church, Virginia 22040-0747 Telephone: (703) 205-8000 • Facsimile: (703) 205-8050 933-154P

COMBINED DECLARATION AND POWER OF ATTORNEY FOR PATENT AND DESIGN APPLICATIONS

As a below named inventor, I hereby declare that my residence, post office address and citizenship are as stated next to my name; that I verily believe that I am the original, first and sole inventor (if only one inventor is named below) or an original, first and joint inventor (if plural inventors are named below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

Pharmaceutical preparation comprising clodronate as active in-

nsert Title:	gredient and	silicified	microcrystalli	ne cellulose as excipi	lent	·			
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For Use Without Specification	United States A	Application Numbe	r		(if applicable)	l and/or			
Attached:	the specificatio	n was filed on	Septemb	er 18, 1998		as PCT			
	International A	pplication Number r PCT Article 19 on	PCT/FI9	er 18, 1998 8/00735	; (if ap	and was plicable)			
and the second s	I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, a amended by any amendment referred to above. I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federa Regulations, §1.56. I do not know and do not believe the same was ever known or used in the United States of America before my or our invention thereof, or patented or described in any printed publication in any country before my or our invention thereof or more than one year prior to this application, that the same was not in public use or on sale in the United States of America more than one year prior to this application, that the invention has not been patented or made the subject of an inventor's certificate issued before the date of this application in any country foreign to the United States of America on an application filed by me or my lega representative or assigns more than twelve months (six months for designs) prior to this application, and that no application to patent or inventor's certificate on this invention has been filed in any country foreign to the United States of America prior to the application by me or my legal representatives or assigns, except as follows. I hereby claim foreign priority benefits under Title 35, United States Code, \$119(a)-(d) of any foreign application(s) for pater or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filling date before that of the application on which priority is claimed:								
	Prior Foreign App	olication(s)			Priority C	Claimed			
nsert Priority aformation:	973733	Finl	and	9/19/1997	Z				
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	,	, , , , ,	5, United States Code, §1	9(e) of any United States provision	al applications(s) lis	ted below.			
nsert Provisional Application(s): if any)	(Application Numb	er)		(Filing Date)					
	(Application Numb	er)		(Filing Date)					
	All Foreign Applications, if any, for any Patent or Inventor's Certificate Filed More than 12 Months (6 Months for Designs) Prior to the Filing Date of This Application:								
	Country		Application Number	Date of Filing (Mo	onth/Day/Year)				
nsert Requested nformation: if appropriate)									
X)	insofar as the subjection in the maintenance in information which it	ect matter of each canner provided by s material to the pa	of the claims of this ap the first paragraph of Ti tentability as defined in	20 of any United States and/or PCT plication is not disclosed in the p le 35, United States Code, §112, I a Fitle 37, Code of Federal Regulation or PCT international filing date of th	rior United States cknowledge the du s, §1.56 which beca	and/or PC1 ty to disclose			
insert Prior U.S. Application(s): 'if any)	(Application Numb	er)	(Filing Date)	(Status - patented,	pending, abandon	ed)			
	(Application Numb	er)	(Filing Date)	(Status - natented	pending, abandone	ed)			

COPY

I hereby appoint the following attorneys to prosecute this application and/or an international application based on this application and to transact all business in the Patent and Trademark Office connected therewith and in connection with the resulting patent based on instructions received from the entity who first sent the application papers to the attorneys identified below, unless the inventor(s) or assignee provides said attorneys with a written notice to the contrary:

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PLEASE NOTE: YOU MUST COMPLETE THE FOLLOWING:

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Insert Post Office

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Full Name of Fourth Inventor, if any: see above

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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

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